



**Blue Sky Managing Change.
Company wide improvements
plan**

**M/C Shop
Single Piece Flow
Family of Parts**

**Employee
Development**

**Health,
Safety &
Environment**

**M/C Shop
Visual
Factory
5S's – TPM -
Schedule**

**Margin
Improvements
&
CAPEX**

**New
Product
Introduction**

**Process Shop
Improvements**

**Finance
Improvements**

**Supplier
Development**

**Quality
Drive**

**Inventory
Reduction**

**Assembly & Test
3S's – Parts Layout
Tooling & Waste
Elimination**